

921107640

# ROUGH COUNTRY

SUSPENSION SYSTEMS®



10764BAG1

27.11  
(688.7 mm)

## GM 2011-18 2500/3500 EXO Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

**▲ NOTICE** Rough Country LED lights are for off-road use only.

If factory equipped, winch bumper may interfere with parking, proximity and external cruise control sensors.

### KIT CONTENTS:

1-EXO Front Bumper w/ Light Mount  
2- 2" Flush Mount LED Cubes  
1- Single Row 20" LED  
1- Drivers Side Frame Bracket  
1- Passengers Side Frame Bracket  
2-D-rings

### TOOLS NEEDED:

18mm wrench or socket  
19mm wrench and socket  
Ratchet

### HARDWARE INCLUDED:

2-12mm x 120mm Bolts  
4-1/2" x 1 1/2" Bolts  
6-1/2" Flat Washers  
6-1/2" Lock Washers  
4-1/2" Nylock Nuts  
4-12mm x 35mm Bolts  
4-12mm Flat Washers  
4-12mm Lock Nuts



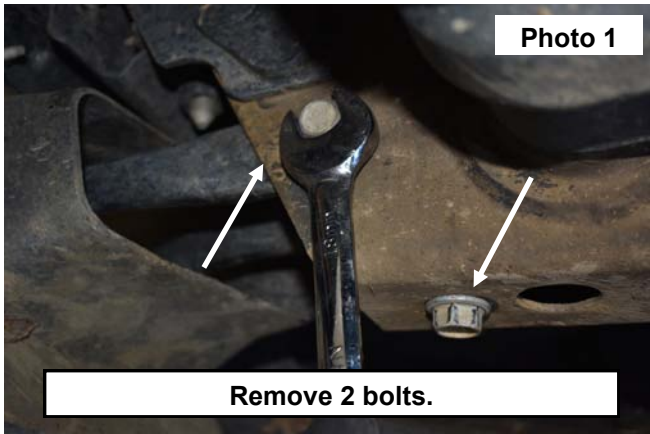
### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

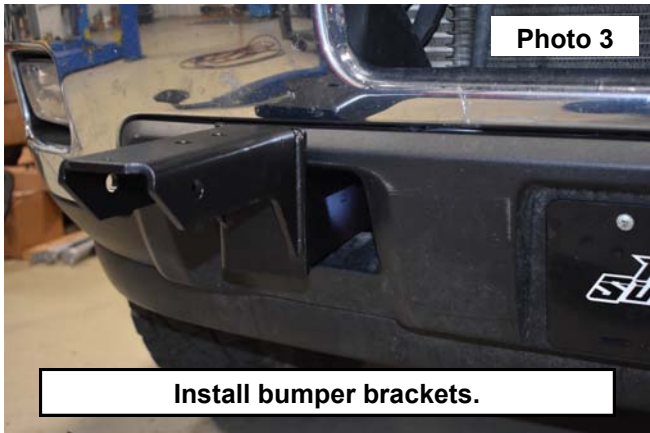


## INSTALLATION INSTRUCTONS

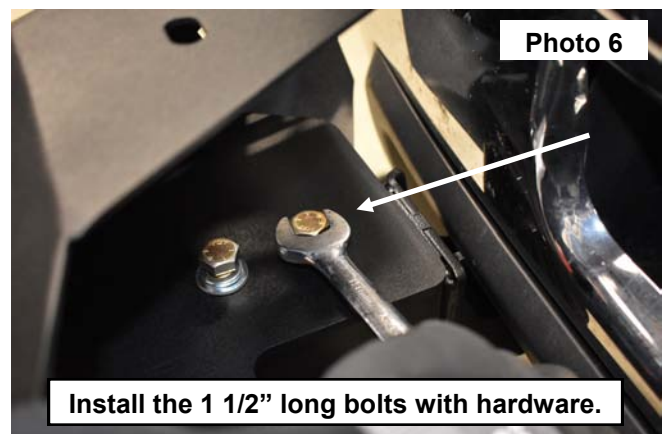
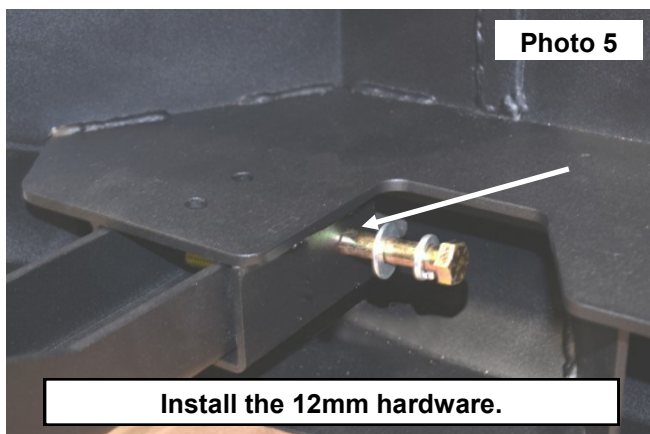
1. Place the vehicle in park and remove the 2 bolts from tow hooks located at the end of the frame behind the bumper, on the drivers and passengers side, use a 18mm socket and wrench. **See Photo 1 and 2.** Save bolts for reuse.



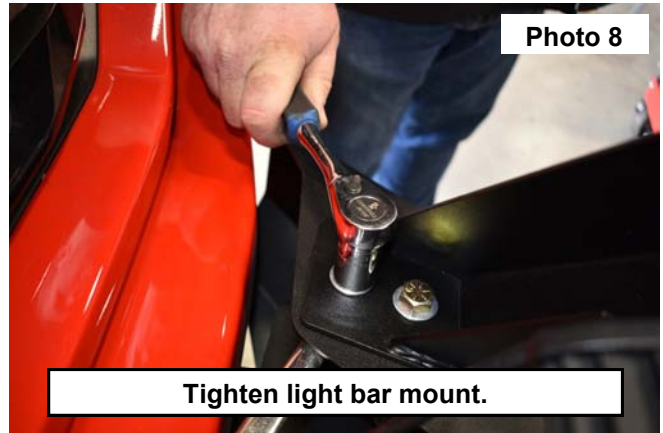
2. Using the removed bolts from the tow hooks, install the EXO bumper brackets onto the drivers and passengers side. **Do not tighten at this time.**
3. Install the EXO bumper onto the bumper brackets. **See Photo 4.**



4. Line up the holes in the side of brackets, use the supplied 12mm x 120mm bolts, washers and lock nuts. Do not fully tighten at this time. **See Photo 5.**
5. Install the supplied 1/2" x 1 1/2" bolts in the frame bracket as shown with the flat washers and lock washers. **See Photo 6.** Torque the 12mm hardware to 75ft-lbs using an 18mm wrench and socket on the frame bolts and 19mm wrench and socket on the EXO bumper bolts. Torque the 1/2" hardware to 95ft-lbs using a 3/4" socket.



6. Install the flush mount lights and winch per instructions included in corresponding kits.
7. Install the light bar in the mount with instructions included in light bar kit. **See Photo 7.**
8. Install the light bar mount on the bumper with the supplied 12mm x 35mm bolts, flat washers and lock nuts. **See Photo 8.** Torque to 75ft-lbs using an 18mm wrench and socket.



9. Install the supplied d-rings.



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable , State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

